

### 60, 90 AND 133 MM MODULES -

# Powerful and reliable

HELLA headlamp modules stand for the highest quality, reliability and cost efficiency.

Whether a bus, tractor, truck, motorhome or motorbike: HELLA's robust headlamp modules are used in many vehicle types. Thanks to their modular design, they offer maximum flexibility and a wide range of possible applications. The headlamp module range offers a choice between halogen and LED technology depending on requirements, so enabling an easy switch from halogen to LED. All modules impress with their robust construction and can therefore be used in demanding work environments. They are all powerful, durable and reliable and thus stand for safety.

The difference lies in the detail: The 60 mm module is one of our smallest modules and ensures a simple, clean vehicle design. In the 90 mm series, the L 4060 LED modules in particular outshine others with their outstanding light output and additional lighting functions. The Bi-LED modules combine low beam and high beam in a single headlamp module – ideal for vehicles with limited space or special designs. Our largest, the 133 mm module, is optionally available as a Bi-LED or Bi-halogen version. This means that low beam and high beam come from a single module, with either symmetrical or asymmetrical light distribution.

Whether you opt for 60, 90 or 133 mm modules:

You can rely on HELLA expertise when selecting the right headlamp module. All our products guarantee a high level of safety and quality while being cost-efficient at the same time.











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### A SOPHISTICATED SOLUTION:

### the smart module selector

#### Find the right headlamp module with just a few clicks:

Our smart module selector will make your search easier. Simply use the filter to select the required criteria such as the lighting function or homologation and you'll see suitable products right away.

### www.hella.com/headlamp-modules



### Simple menu structure 🛑 and use

Our module selector is easy to use and makes it simple for original equipment manufacturers and end customers to find the right module - just like its predecessor, which has already proved its worth in practical use. We have built on this and added further module types to the configurator.

### Illumination comparison

You can compare the lighting technology for selected main lighting functions. Spot the difference between halogen and LED with realistic images from Europe's largest light testing facility! Compare the light distribution and make the right decision for your

### Upgrade to modern LED technology

Existing halogen versions can be easily converted to LED modules. More detailed information is found in the assembly instructions supplied with the LED modules.

### It's easy to order parts

Use the selector to easily create your order list and send it to HELLA.

### Precise comparison

All key technical details for each module can be found in the detailed overview - including optional accessories!

### LEGEND

## Icons at a glance



This product is approved in accordance with ECE guidelines.



#### Asymmetrical light distribution

The product complies with ECE regulation R112, which regulates asymmetrical low beam for passenger cars, buses, commercial vehicles and most larger vehicles.

The product meets the FMVSS 108 or the ASABE S0608 type



#### Symmetrical light distribution

The product complies with ECE regulation R113, which regulates symmetrical low beam for many agricultural vehicles and lighter vehicles (2, 3 or 4 wheels).



Please contact us for the current certificate.



#### Vehicle electrical system voltage

Defines the power supply of the light.

This can be 12 V, 24 V or a flexible voltage range for multi-voltage (e.g. 8 – 33 V).



#### Operating temperature

Thermal management and an optimised housing design guarantee full functionality

for all operating temperatures through product testing e.g. from -40°C to 60°C.



#### Dust and water protection class IP

International Protection (IP) according to DIN 40050 Part 9. Specific definition for road vehicles:

First digit: Protection against dust and dirt

5K = dust protection

6K = dust-tight

### Second digit: Protection against water

4K = protection against splashing water from any direction with increased pressure

7 = protection against temporary immersion

9K = protection against water during high-pressure/steam-jet cleaning



### Electronic circuit

Thermal management

2 different circuits are basically possible for LED lamps.

Electronic power control of the LEDs at high ambient

temperatures exceeding permitted levels. This ensures the

LEDs are protected against destruction caused by overheating.

Active-

LED current regulation via active electronics.



Setting a specific voltage range for the LED by means of a series resistor.



Optimised layout of the components for even temperature distribution and dissipation.



### Reverse polarity protection

Even if the connecting cable is connected the wrong way round, there is still no danger for the electronics.



#### Electromagnetic compatibility

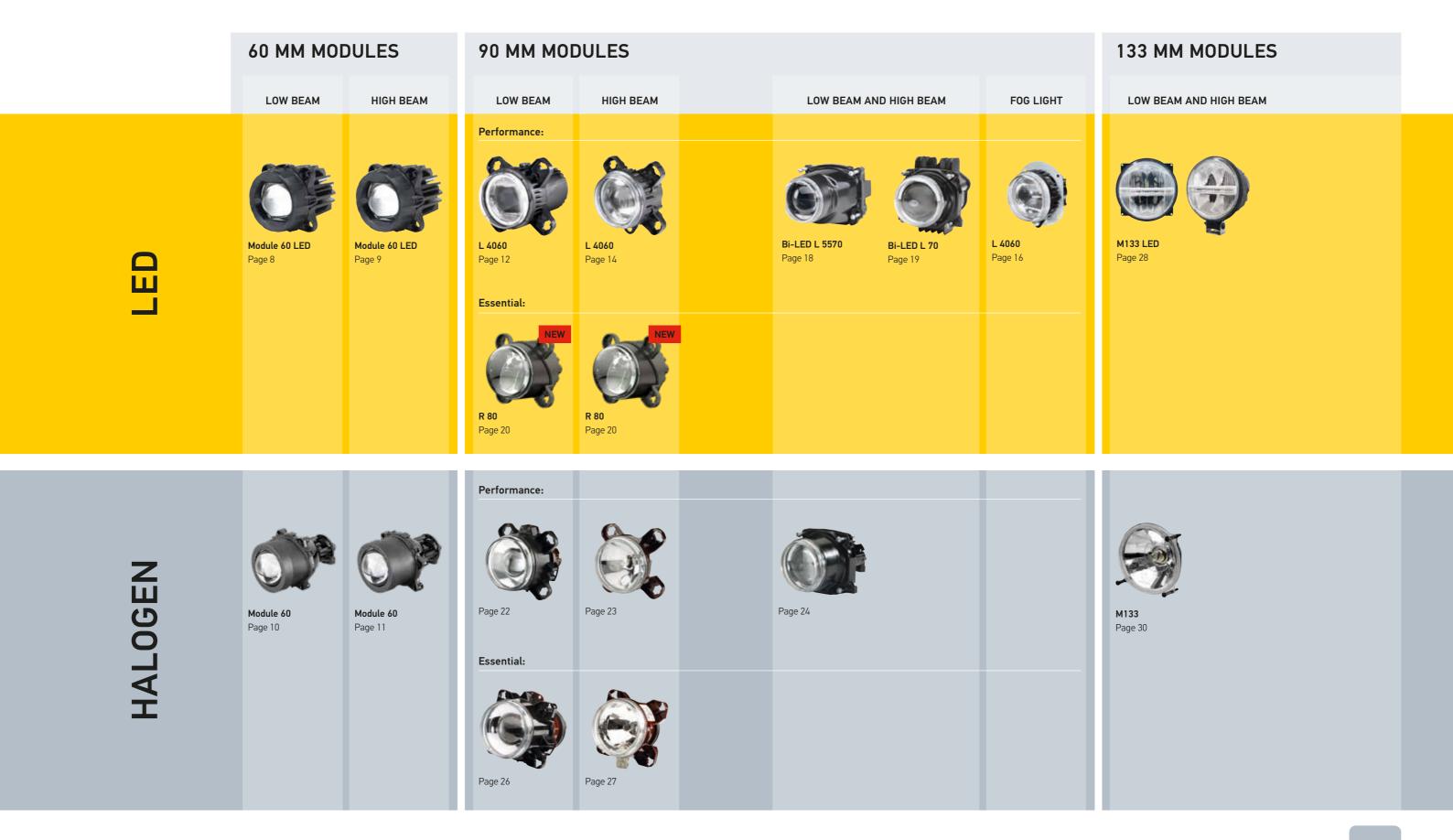
Electromagnetic compatibility (EMC) tested and EU type approval



### Tourist solution (passive)

The light can be used without adjustments for a short time in countries with left-hand traffic.

### Universal headlamp modules at a glance





60 MM MODULES

## **LOW BEAM AND HIGH BEAM**

### **SPECIFICATIONS**

- → Especially compact LED headlamp series
- → Specially developed lens system for homogeneous
- → Enables an easy switch from halogen to LED technology
- → Sturdy die-cast aluminium housing

LED low and high beam headlamp Module 60 LED













LED low beam headlamp Module 60 LED LED high beam headlamp Module 60 LED





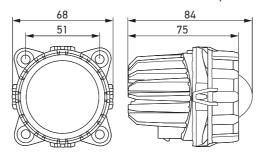
For further information on each product, see general overview on page 40



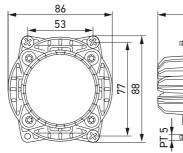
### LED low beam headlamp Module 60 LED

ECE-R113. SAE 1TL 99	
	8 670-021

### Dimensional sketches of the LED low beam headlamp Module 60 LED



Without carrier frame

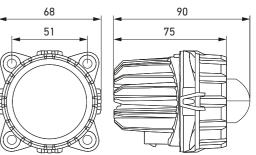


(horizontal mounting also possible)

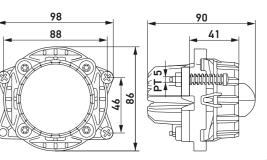


LED high beam headlamp Module 60 LED	
ECE-R113	1KL 998 670-031
ECE-R113, SAE, with pre-assembled carrier frame	1KL 998 670-051
ECE-R112	1KL 998 670-017

### Dimensional sketches of the LED high beam headlamp Module 60 LED



Without carrier frame



(vertical mounting also possible)



60 MM MODULES

## **LOW BEAM AND HIGH BEAM**

### **SPECIFICATIONS**

- → Incorporation in customer-specific design solutions is simple thanks to compact dimensions
- → Excellent light output and homogeneous road illumination despite ultra-compact size
- → Mounting via installation frame, so can be adjusted from the
- → Low weight
- → With HB3 bulb









Halogen low beam headlamp Module 60 Halogen high beam headlamp Module 60



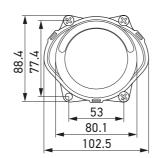


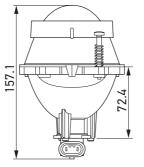
For further information on each product, see general overview on page 40



Halogen low beam headlamp Module 60	
ECE-R113, SAE	1TL 998 570-641
Right-hand traffic, ECE-R112, SAE	1BL 998 570-601
Left-hand traffic, ECE-R112, SAE	1ML 998 570-611

#### Dimensional sketches of the halogen low beam headlamp Module 60

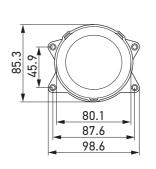


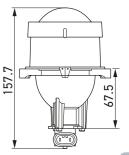




1KL 998 570-621
1KL 998 570-631

### Dimensional sketches of the halogen high beam headlamp Module 60







### **LOW BEAM**

### **SPECIFICATIONS**

- → Homogenous high-end illumination similar to daylight thanks to innovative LED technology
- → Low beam, daytime running light and position light in one module or as a separate low beam
- → Simple conversion from halogen to LED possible
- → Optionally FEP or DEUTSCH connector
- → Individual front design thanks to modular design of the



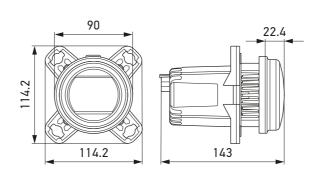
For further information on each product, see general overview on page 40



LED low beam headlamp L 4060*	
Right-hand traffic, ECE, SAE, FEP connector	1BL 012 488-001
Left-hand traffic, ECE, FEP connector	1ML 012 488-011
Right-hand traffic, ECE, SAE, DEUTSCH connector	1BL 012 488-101
Left-hand traffic, ECE, DEUTSCH connector	1ML 012 488-111



LED low beam headlamp L 4060 with daytime running/position light*	
Right-hand traffic, ECE, SAE, FEP connector	1BL 012 488-021
Left-hand traffic, ECE, FEP connector	1ML 012 488-031
Right-hand traffic, ECE, SAE, DEUTSCH connector	1BL 012 488-121
Left-hand traffic, ECE, DEUTSCH connector	1ML 012 488-131
Right-hand traffic, ECE, FEP connector, with fording ability**	1BL 012 488-041



Dimensional sketches of the LED low beam headlamp L 4060

 $<sup>^*</sup>$  Mounting kit 9XX 254 163-02 and 9XX 254 163-00 included in delivery.  $^{**}$  More information on p. 42.

# 90 MM MODULES LED DID YOU KNOW? Malfunctions of the high beam (HB) with direction indicator (DI) module can normally be detected with the vehicle control unit. The stages of detection are as follows: DI: < 400 mA // HB: < 800 mA If your control unit cannot detect stage < 400 mA for DI, the pulse generator will increase the amperage in an interval of 100 to 120 ms to simulate the level consistent with a standard 12 V (21 W) bulb.

### 90 MM MODULES – PERFORMANCE

### **HIGH BEAM**

### **SPECIFICATIONS**

- → High-end illumination thanks to innovative LED technology
- → High beam, daytime running and position lights in one module, a high beam/direction indicator light combination or high beam as a separate module
- → Simple conversion from halogen to LED possible
- → Robust die-cast aluminium housing with integrated driver electronics and FEP connector
- → Individual front design thanks to modular design of the 90 mm series



For further information on each product, see general overview on page 40



### LED high beam headlamp L 4060

1F0 011 988-021 With pre-assembled carrier frame For Performance mounting 1F0 011 988-121\*



LED high beam headlamp L 4060 with daytime running/position light

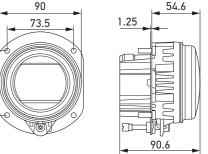
1F0 011 988-031 With pre-assembled carrier frame For Performance mounting 1F0 011 988-131\*



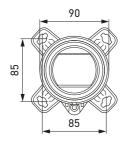
### LED high beam headlamp L 4060 with direction indicator

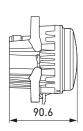
With pulse generator and pre-assembled carrier frame	1F0 011 988-081
With pulse generator, for Performance mounting	1F0 011 988-181*
Without pulse generator and with pre-assembled carrier frame	1F0 011 988-071
Without pulse generator, for Performance mounting	1F0 011 988-171*
With pulse generator, for Performance mounting, with fording ability**	1F0 011 988-191*

### Dimensional sketches of the LED high beam headlamp L 4060



With pre-assembled carrier frame





 $<sup>^{\</sup>star}$  Mounting kit 9XX 254 163-00 and 9XX 254 163-02 included in delivery.  $^{\star\star}$  More information on p. 42.



### **FOG LIGHT**

### **SPECIFICATIONS**

- → Homogenous illumination, similar to daylight
- → Fog light in various combinations or as a separate module, with daytime running light, position light or with cornering light
- → Simple conversion from halogen to LED possible
- → Robust die-cast aluminium housing with integrated driver electronics and FEP connector
- → Weight saving thanks to polycarbonate lens
- → Individual front design thanks to modular design of the 90 mm series
- → With pre-assembled carrier frame











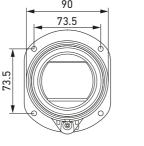


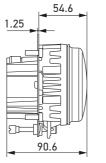
For further information on each product, see general overview on page 40



# LED fog light L 4060 Without daytime running/position light With daytime running/position light 1N0 011 988-001 1N0 011 988-011

#### Dimensional sketches of the LED fog lamp L 4060



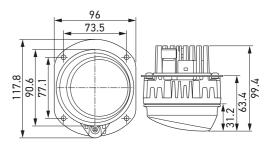


With pre-assembled carrier frame



LED fog lamp L 4060 with cornering light	
Left headlamp	1N0 011 988-05
Right headlamp	1N0 011 988-06
Optional accessories	
Cornering light control unit, PU: 24	5DF 009 244-00
Termination cable LED module control unit, length: 2,600 mm	8KB 163 160-81

### Dimensional sketches of the LED fog lamp L 4060 with cornering light



With pre-assembled carrier frame



# LOW BEAM AND HIGH BEAM

### **SPECIFICATIONS**

- → Excellent low beam and high beam from a single headlamp module
- → Non-patterned projection of light through polycarbonate lens from the reflector in the required direction
- → Bi-LED module L5570 with advanced lighting electronics
- → Optionally FEP or DEUTSCH connector for L 5570 modules

L 5570 and L 7























For further information on each product, see general overview on page 40

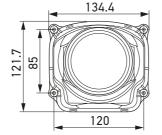


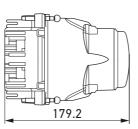
### Bi-LED low and high beam headlamp L 5570\*

· ·	
Right-hand traffic, ECE, 4-pin FEP connector	1AL 012 758-001
Left-hand traffic, ECE, 4-pin FEP connector	1LL 012 758-011
Right-hand traffic, SAE, 4-pin FEP connector	1AL 012 758-021
Right-hand traffic, ECE, 4-pin DEUTSCH connector	1AL 012 758-101
Left-hand traffic, ECE, 4-pin DEUTSCH connector	1LL 012 758-111
Right-hand traffic SAE 4-nin DELITSCH connector	1AI N12 758-121

The L 5570 modules are equipped with an integrated function monitoring system that monitors power consumption as an alternative to the vehicle. There is a separate PIN for the function confirmation signal.

#### Dimensional sketches of the Bi-LED low and high beam headlamp L 5570







### Bi-LED low and high beam headlamp L 70\*

Right-hand traffic, ECE, 3-pin AMP SUPERSEAL connector

Left-hand traffic, ECE, 3-pin AMP SUPERSEAL connector

LL 010 820-021

LL 010 820-031

### LED low beam headlamp L 70\*

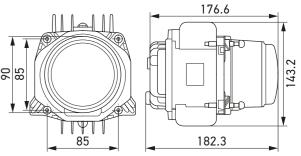
Right-hand traffic, ECE, 3-pin AMP SUPERSEAL connector

Left-hand traffic, ECE, 3-pin AMP SUPERSEAL connector

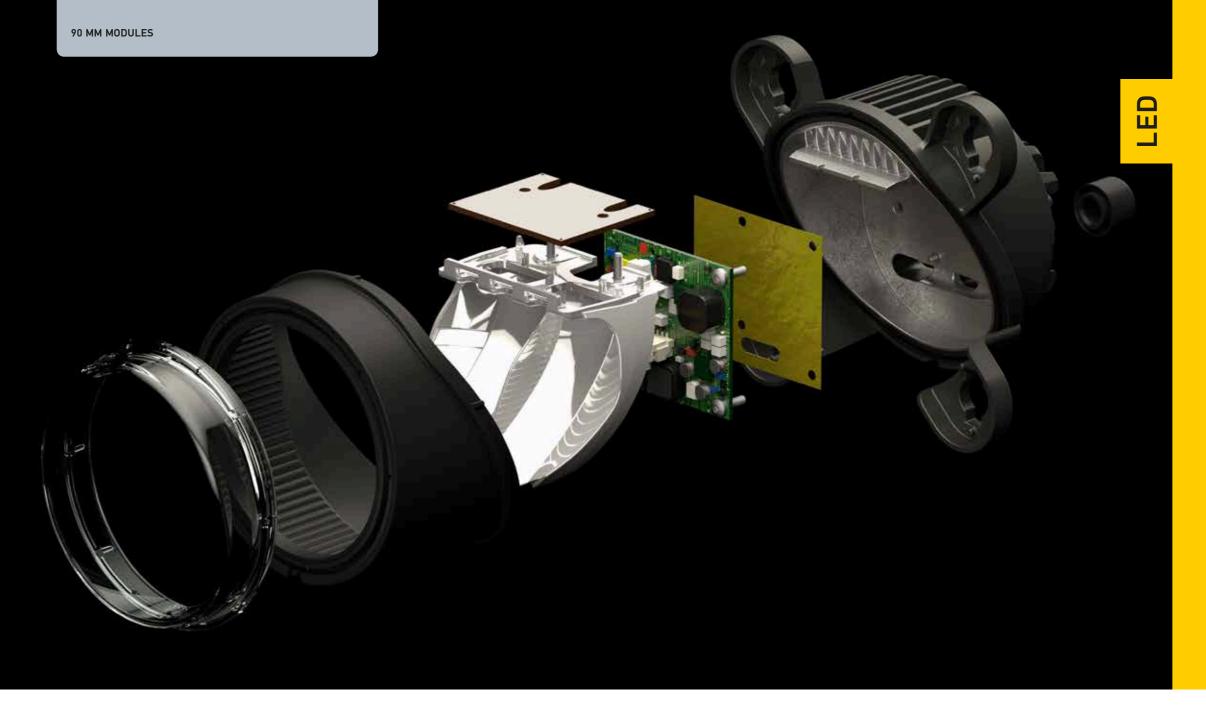
1ML 010 820-001

ML 010 820-011

Dimensional sketches of the Bi-LED low and high beam headlamp L 70 and the LED low beam headlamp L 70  $\,$ 



\* Mounting kit 9XX 202 748-00 included in delivery.



90 MM MODULES – ESSENTIAL

# LOW BEAM AND HIGH BEAM

### **SPECIFICATIONS**

- → Specially developed reflector design for homogeneous illumination
- → Compact and robust design
- → Enables cost-effective switch from halogen to LED
- → Optionally FEP or DEUTSCH connector



For further information on each product, see general overview on page 40

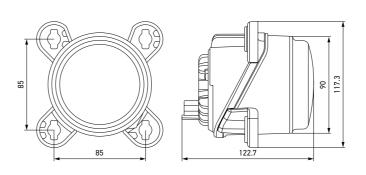


LED low beam headlamp R 80*	
Right-hand traffic, ECE, DEUTSCH connector	1B0 015 050-001
Right-hand traffic, SAE, DEUTSCH connector	1B0 015 050-031
Left-hand traffic, ECE, DEUTSCH connector	1M0 015 050-011
Right-hand traffic, ECE, FEP connector	1B0 015 050-101
Right-hand traffic, SAE, FEP connector	1B0 015 050-131
Left-hand traffic, ECE, FEP connector	1M0 015 050-111



LED high beam headlamp R 80*		
ECE, SAE, DEUTSCH connector	1K0 015 050-021	
ECE, SAE, FEP connector	1K0 015 050-121	

### Dimensional sketches of the low and high beam headlamp R 80





To the product video

<sup>\*</sup> Mounting kit 9XX 254 163-00 not included in delivery.



### **LOW BEAM AND HIGH BEAM**

### **SPECIFICATIONS**

- → Optimised light output and homogenous illumination with little scattered light
- → Low beam with 50 mm DE lens, high beam with free-form
- → Water-protected standard connector system for bulbs
- → With H1 bulb







\* Mounting kit 9XX 254 163-00 included in delivery. \*\* Mounting kit 9XX 254 163-02 included in delivery.

\*\*\* Mounting kit 9XX 254 163-01 included in delivery.

Dimensional sketches of the halogen high beam headlamp





For further information on each product, see general overview on page 41



### Halogen low beam headlamp

12 V, right-hand traffic, for Performance mounting 12 V, left-hand traffic, for Performance mounting

12 V, right-hand traffic, for Premium mounting

12 V, left-hand traffic, for Premium mounting

24 V, right-hand traffic, for Premium mounting 24 V, left-hand traffic, for Premium mounting

24 V, right-hand traffic, for replacement halogen Essential 24 V, left-hand traffic, for replacement halogen Essential

1BL 247 042-007\*

1ML 247 042-027\*

1BL 247 042-177\*\*

1ML 247 042-187\*\*

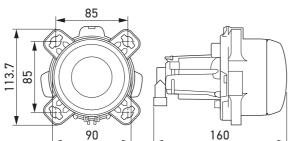
1BL 247 042-197\*\*

1ML 247 042-207\*\*

1BL 247 042-157\*\*\*

1ML 247 042-167\*\*\*

### Dimensional sketches of the halogen low beam headlamp





### Halogen high beam headlamp

12 V, with position light, for Performance mounting

12 V, without position light, for Performance mounting

12 V, with position light, for Premium mounting

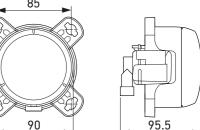
12 V, without position light, for Premium mounting

24 V, with position light, for Premium mounting 24 V, without position light, for Premium mounting

24 V, with position light, for replacement halogen Essential 24 V, without position light, for replacement halogen Essential 1K0 247 043-107\*\*\*

1K0 247 043-007\* 1K0 247 043-017\* 1K0 247 043-117\*\* 1K0 247 043-127\*\* 1K0 247 043-137\*\* 1K0 247 043-147\*\*

1K0 247 043-097\*\*\*



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## **LOW BEAM AND HIGH BEAM**

### **SPECIFICATIONS**

- → Excellent light output and homogenous illumination with little scattered light thanks to non-patterned 70 mm lens
- → Low beam and high beam from a single headlamp module
- → Pattern-free and hardened glass cover lens for a direct view
- → High-quality aluminium reflector
- → Pre-assembled adjusting screws for easy assembly
- → High beam activated by simultaneous control of high beam shutter and bulb













For further information on each product, see general overview on page 41



#### Bi-halogen low and high beam headlamp 12 V, H7, right-hand traffic, ECE 1AL 009 998-001\* 12 V, H7, left-hand traffic, ECE 1LL 009 998-011\* 12 V, H9, right-hand traffic, SAE 1AL 009 998-021\*\* 24 V, H7, right-hand traffic, ECE 1AL 009 998-041\*\*\* 24 V, H7, left-hand traffic, ECE 1LL 009 998-051\*\*\*

1AL 009 998-201\*

1LL 009 998-221\*

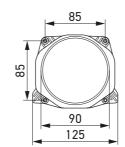
24 V, H7, right-hand traffic, ECE, with fording ability

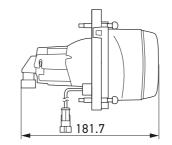
24 V, H7, left-hand traffic, ECE, with fording ability

\* Mounting kit 9XX 202 748-00 included in delivery.

\*\* Mounting kit 9XX 169 098-01 included in delivery.

\*\*\* Mounting kit 9XX 169 098-00 included in delivery.





Dimensional sketches of the Bi-halogen low and high beam headlamp



90 MM MODULES - ESSENTIAL

## **LOW BEAM AND HIGH BEAM**

### **SPECIFICATIONS**

- → Proven illumination
- → Pattern-free and hardened glass cover lens
- → Magnesium reflector
- → Low beam with 50 mm DE lens, high beam with free-form reflector





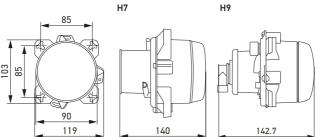






For further information on each product, see general overview on page 41

### Dimensional sketches of the halogen low beam headlamp

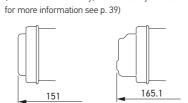




Halogen low beam headlamp	
12 V, H7, right-hand traffic, ECE	1BL 008 193-001*
12 V, H9, right-hand traffic, SAE	1BL 008 193-021**
12 V, H7, left-hand traffic, ECE	1LL 008 193-111*
24 V, H7, right-hand traffic, ECE	1BL 008 193-011*
24 V. H7. left-hand traffic. ECE	1LL 008 193-121*

\* Mounting kit 9XB 152 977-00 included in delivery.
\*\* Mounting kit 9XB 152 977-02 included in delivery.

#### Dimensional sketches of the caps for H7 versions (not included in delivery, but necessary accessories;

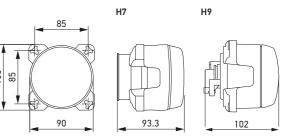


9GH 145 943-001 9GH 145 943-012

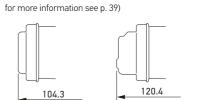


12 V, H7, ECE, with position light	1K0 008 191-001*
12 V, H7, ECE, without position light	1K0 008 191-011*
12 V, H9, SAE, with position light	1K0 008 191-131*
12 V, H9, SAE, without position light	1K0 008 191-051*
24 V, H7, ECE, with position light	1K0 008 191-021*
24 V, H7, ECE, without position light	1K0 008 191-041*

### Dimensional sketches of the halogen high beam headlamp



#### Dimensional sketches of the caps for H7 versions (not included in delivery, but necessary accessories;





9GH 152 654-012



133 MM MODULES

# LOW BEAM AND HIGH BEAM

### **SPECIFICATIONS**

- → LED headlamp for easy conversion from halogen to LED
- → Low beam, high beam and position light in a single headlamp
- → Available as installation and surface-mounting version
- → Sturdy die-cast aluminium housing
- → With 4-pin DEUTSCH connector

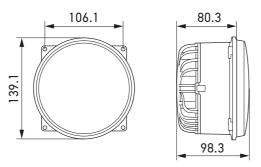


For further information on each product, see general overview on page 41

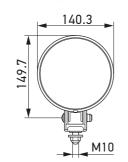
Dimensional sketches of the Bi-LED low and high beam headlamp M133 LED, integrated

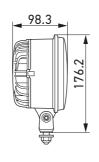


Bi-LED low and high beam headlamp M133 LED	R113
Simultaneous*, ECE, SAE, for integration	153 996 362-101
Independent**, ECE, for integration	153 996 362-111
Simultaneous* with position light, ECE, SAE, for integration	1S3 996 362-001
Independent** with position light, ECE, for integration	153 996 362-011
Simultaneous*, ECE, SAE, for surface mounting	153 996 362-301
Independent**, ECE, for surface mounting	153 996 362-311
Simultaneous* with position light, ECE, SAE, for surface mounting	153 996 362-201
Independent** with position light, ECE, for surface mounting	153 996 362-211

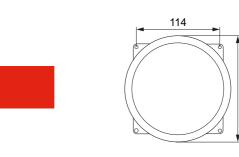


Dimensional sketches of the Bi-LED low and high beam headlamp M133 LED, surface mounted



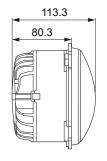


Dimensional sketches of the Bi-LED low and high beam headlamp M133 LED (R112), integrated



R112

1A3 997 362-037



Available soon

Bi-LED low and high beam headlamp M133 LED

Independent\*\*, ECE, for integration

<sup>\*</sup> Simultaneous control: High beam can only be switched in combination with low beam. Low beam can also be switched on alone. Position light can be switched on at any time.

<sup>\*\*</sup> Independent control: Low beam and high beam can only be switched interdependently Position light can be switched on at any time.



133 MM MODULES

# LOW BEAM AND HIGH BEAM

### **SPECIFICATIONS**

- → Low beam and high beam in one headlamp
- → Low weight
- → Classic, compact design

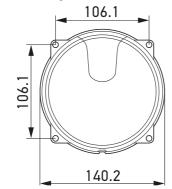


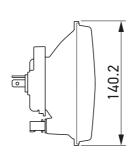
For further information on each product, see general overview on page 41



Bi-halogen low and high beam headlamp M133	R113
H4, ECE, SAE, for integration, with position light	153 996 262-037
H4, ECE, SAE, for integration, with position light,	153 996 262-097

Dimensional sketches of the Bi-halogen low and high beam headlamp M133, (R113) integrated

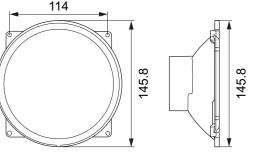






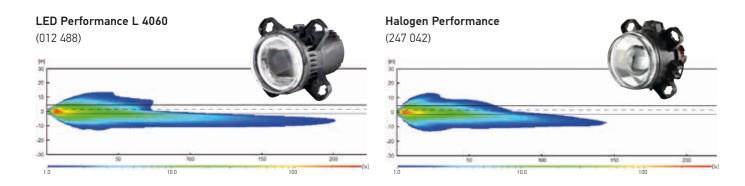
Bi-halogen low and high beam headlamp M133	R112	
H19, ECE, for integration	1A3 997 262-037	

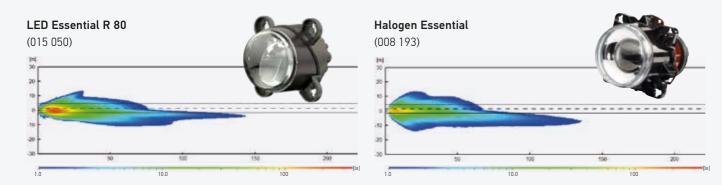
Dimensional sketches of the Bi-halogen low and high beam headlamp M133, (R112) integrated  $\,$ 

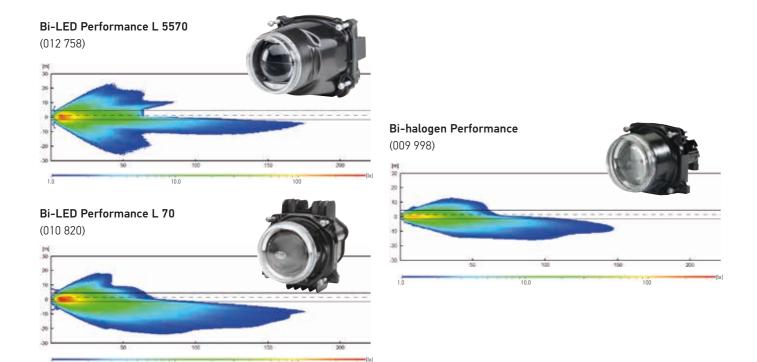


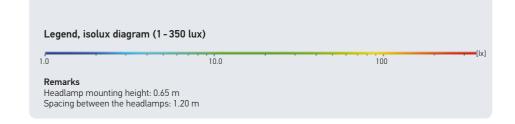
### Light distributions 90 mm modules

### Low beam comparison

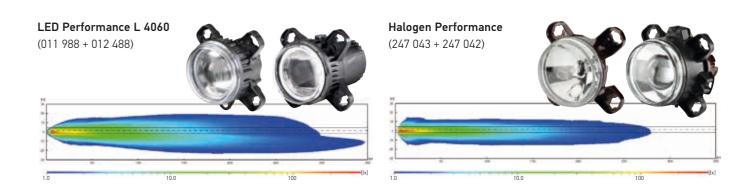


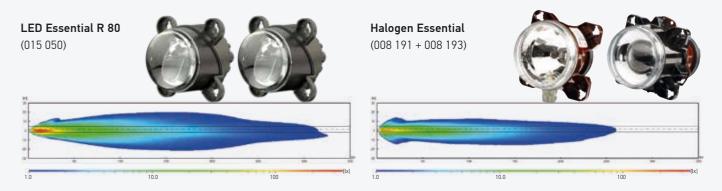


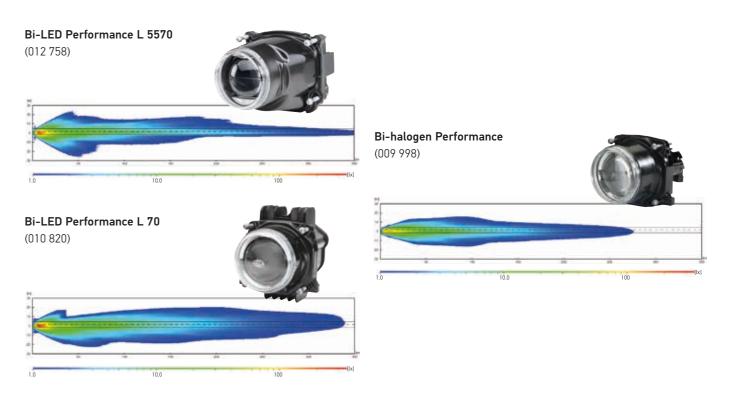




### High beam comparison (incl. low beam)





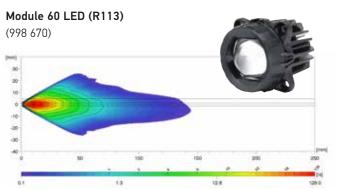


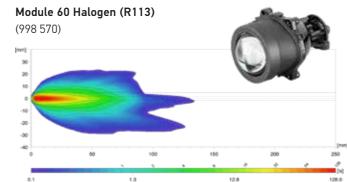
#### Important:

Representation of high beam including low beam as high beam is supplemented by low beam during driving. Bi-light distributions are generated when low beam is switched on and are only available as a bi-version.

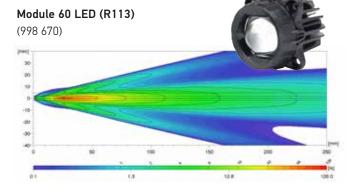
### Light distributions 60 mm modules

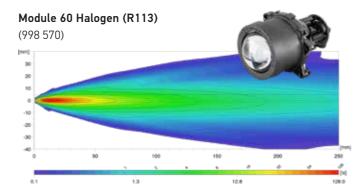
### Low beam comparison





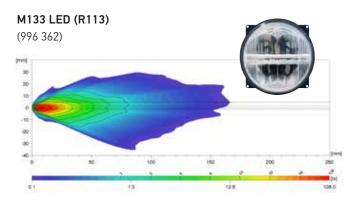
### High beam comparison

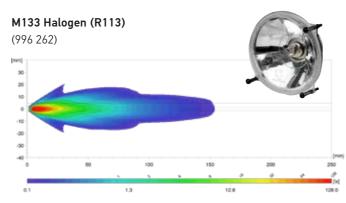




### Light distributions 133 mm modules (R113)

### Low beam comparison

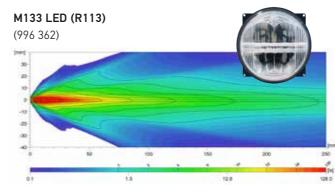


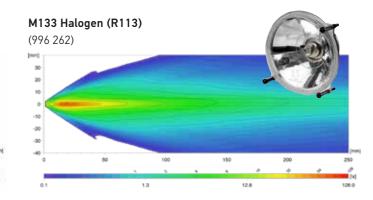


Simultaneous and independent switching



### High beam comparison

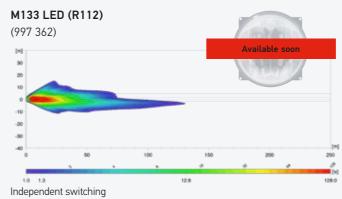


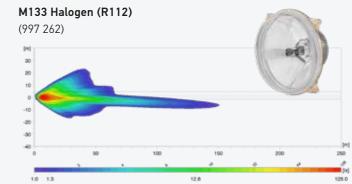


Simultaneous switching - representation of high beam including low beam

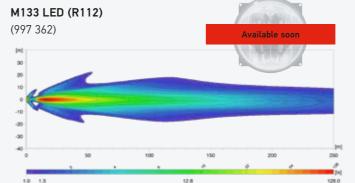
### Light distributions 133 mm modules (R112)

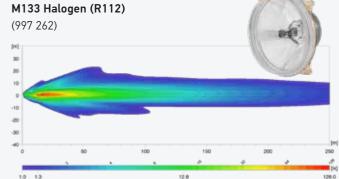
### Low beam comparison





### High beam comparison





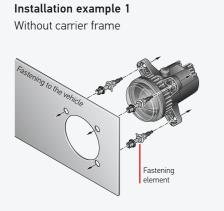
Independent switching – representation of high beam including low beam



### Overview of mounting kits for 90 mm modules

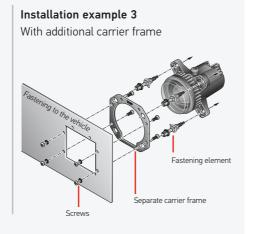
Article number	Product image	PU	Article number	Product image	PU
9XX 254 163-007	3x 3x 3x	200 units	9XX 169 098-007	3 x	200 units
9XX 254 163-017	3x 3x	200 units	9XX 169 098-017	3 x 2 x Locking element for SAE version	100 units
9XX 254 163-027	3 x	200 units	9XB 152 977-001/ -007	3x 3x	1 unit/ 200 units
9XX 202 748-001	3x 3x 3x	1 unit	9XX 152 977-02	See 9XB 152 977-001/-007 plus USA assembly instruto reorder please use 9XB 152 977-001/-007	uctions;
9XX 236 655-001	3x 3x	200 units			

### INSTALLATION EXAMPLES



# With pre-assembled carrier frame Screws Screws

Installation example 2



#### mportant note:

The relevant country-specific statutory specifications and regulations for motor vehicles must be observed when installing headlamps!

### Carrier frames for 90 mm modules

Product fa	mily	Matching carrier frame	Dimensions	Panel thickness	Matching mounting kit
Halogen / Esse	ntial				
	008 191	9AH 157 659-007	10,2 mm	1.25 to 1.5 mm	9XB 152 997-001
	008 193	9AH 157 659-007	10,2 mm	1.25 to 1.5 mm	9XB 152 997-001
Halogen / Perfo	ormance				
	247 042	9AH 254 228-012	16,9 mm	3 mm	9XX 254 163-007 9XX 254 163-017 9XX 254 163-027
	247 043	9AH 254 228-012	16,9 mm	3 mm	9XX 254 163-007 9XX 254 163-017 9XX 254 163-027
	009 998	9AH 169 580-011	14.0 mm	3 mm	9XX 169 098-007 9XX 202 748-001
		For high vibration requirements 9AH 185 978-011	16,9 mm	3 mm	9XX 169 098-011 9XX 202 748-001
LED / Essential	ı				
	015 050	9AH 254 228-012	16,9 mm	3 mm	9XX 254 163-007

Product fa	mily	Matching carrier frame	Dimensions	Panel thickness	Matching mounting kit
LED / Performa	ance				
2	011 988	9AH 254 228-012*	16,9 mm	3 mm	9XX 254 163-007 9XX 254 163-027
	011 700	9AH 169 580-011*	14.0 mm	3 mm	9XX 254 163-007 9XX 254 163-027
		9AH 254 228-012*	16,9 mm	3 mm	9XX 254 163-007 9XX 254 163-027
	012 488	9AH 169 580-011*	14.0 mm	3 mm	9XX 254 163-007 9XX 254 163-027
		For high vibration requirements 9AH 254 228-012	16,9 mm	3 mm	9XX 254 163-007 9XX 254 163-027
		9AH 205 652-011*	14 mm	3 mm	9XX 202 748-001
	012 758	9AH 205 652-111*	16,9 mm	3 mm	9XX 202 748-001
		For high vibration requirements 9AH 205 652-111	16,9 mm	3 mm	9XX 236 655-001
	9	9AH 169 580-011	14,0 mm	3 mm	9XX 202 748-001
	010 820	For high vibration requirements 9AH 185 978-011	16.9 mm	3 mm	9XX 202 748-001

 $<sup>^{\</sup>star}$  For simple replacement with other products in the 90 mm series.

### Accessories for 90 mm modules

(not included in delivery)

### **Connectors**

Product image	Description	Article number	PU
Surplus supply LED	D: AMP SUPERSEAL connector, 3-pin		
	Housing	8JA 746 184-032	10 units
- Medical Control of the Control of	Female socket connector	8KW 744 837-002	50 units
	Strand insulation	9GD 746 185-002	50 units
Surplus supply LEI	D: FEP connector, 4-pin		
01	Housing	8JA 202 231-002	10 units
(F	Flat contact	8KW 863 933-013	50 units
	Strand insulation 0.35 – 0.5 mm <sup>2</sup>	9GD 863 952-022	50 units
	Strand insulation 0.75 mm <sup>2</sup>	9GD 863 952-012	50 units
	Blind plug	9GD 863 952-002	50 units
	D: DEUTSCH connector, 4-pin adapter cable 8KA 202 117-001, except	for 012 488-1xx and 0	12 758-1xx)
	Male connector housing	8JA 201 022-042	10 units
	Lock / wedgelock	9NB 201 024-042	10 units
	Contact sleeve 0.5 – 1.5 mm²	8KW 201 025-112	50 units
	Blind plug	9NB 201 026-012	50 units
	Set packaging	8JA 201 022-821	

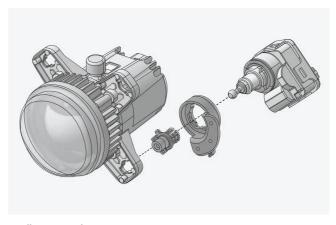
Product image	Description	Article number	PU
Surplus supply hal	ogen: connector		
	Surplus supply H1 / H7	8JD 156 151-807	20 systems
	Surplus supply H9	8JD 158 175-807	20 systems
	Parking light	8JD 156 150-807	20 systems
<b>F</b>	Housing	8JA 746 184-022	10 units
Call Services	Female socket connector	8KW 744 837-002	50 units
	Strand insulation	9GD 746 185-002	50 units

### Headlamp levelling system

Product image	Description	Article number	PU
0.3	Headlamp levelling system, 12 V	6NM 007 282-221	1 unit
	Headlamp levelling system, 24 V	6NM 008 299-501	1 unit
	Holder for left-side mounting of actuator	8HG 138 619-007	100 units
	Holder for right-side mounting of actuator	8HG 138 620-007	100 units
, i to	Assembly kit for headlamp levelling actuator (holder for left-side mounting of actuator and articulated element)	8HG 183 586-001	10 units
· ett.	Left holder/interface for headlamp levelling actuator for connecting to module	9XX 208 791-011	1 unit
100	Right holder/interface for headlamp levelling actuator for connecting to module	9XX 208 791-001	1 unit

### Caps

Product image	Description	Article number	PU
Flat version for an	gled connectors		
	Vented	9GH 152 654-007	252 units
	Non-vented	9GH 152 654-012	36 units
Deep version for f	emale connector housing		
	Vented	9GH 145 943-001	24 units
	Non-vented	9GH 145 943-012	36 units



Installation example

# Type approvals

									Approval		
	Article number	Main light functions	Auxiliary light functions	Variant	Weight	Voltage	Light source	ECE test mark	E R112 B	CE R113 D	SAE
60 mm modules LED	1TL 998 670-021	LB	-	-	278 g	12 V	LED	© 0311		×	×
	1TL 998 670-041	LB	-	-	278 g	12 V	LED	E4 0311		×	
	1KL 998 670-031	НВ	-	-	278 g	12 V	LED	E4 0313		×	
	1KL 998 670-051	НВ	-	-	278 g	12 V	LED	E4 0313		×	
	1KL 998 670-017	НВ	_	-	278 g	12 V	LED	E4 0536	×		
	1TL 998 570-641	LB	-	-	374 g	12 V	Halogen HB3	E4 0237		×	×
<b>60 mm modules</b> Halogen	1BL 998 570-601	LB	_	ES	374 g	12 V	Halogen HB3		×		
	1ML 998 570-611	LB	-	LES	374 g	12 V	Halogen HB3		×		
	1KL 998 570-621	НВ	_	_	338 g	12 V	Halogen HB3	E4 24910	×		×
	1KL 998 570-631	НВ	P0	-	330 g	12 V	Halogen HB3	£4 26353	×		×
	1BL 012 488-001	LB	_	ES	763 g	Multi-voltage	LED	(E) 3831	×		×
	1ML 012 488-011	LB	-	LES	763 g	Multi-voltage	LED	E1 4090	×		
	1BL 012 488-101	LB		ES	764 g	Multi-voltage	LED	E) 3881	×		×
	1ML 012 488-111	LB	-	LES	764 g	Multi-voltage	LED	(E1) 4090	×		
	1BL 012 488-021	LB	DRL/P0	ES	782 g	Multi-voltage	LED	E) 3831	×		×
	1ML 012 488-031	LB	DRL/P0	LES	780 g	Multi-voltage	LED	E1 4090	×		
	1BL 012 488-121	LB	DRL/P0	ES	783 g	Multi-voltage	LED	(E1) 3881	×		×
	1ML 012 488-131	LB	DRL/P0	LES	781 g	Multi-voltage	LED	E1 4090	×		
	1BL 012 488-041	LB	DRL/P0	ES	824 g	Multi-voltage	LED	E) 3831	×		
	1F0 011 988-021	НВ	-	_	519 g	Multi-voltage	LED	(E1) 3831	×		×
	1F0 011 988-121	HB		_	552 g	Multi-voltage	LED	E) 3831	×	-	×
	1F0 011 988-031	НВ	DRL/P0	_	524 g	Multi-voltage	LED	(E1) 3831	×		×
	1F0 011 988-131	HB	DRL/P0	_	556 g	Multi-voltage	LED	E) 3831	×		×
	1F0 011 988-081	НВ	DI	_	584 g	Multi-voltage	LED	E) 3831	×		×
<b>les</b> ance	1F0 011 988-181	HB	DI	_	616 g	Multi-voltage	LED	E) 3831	×		×
orm.	1F0 011 988-071	НВ	DI	-	524 g	Multi-voltage	LED	(E1) 3831	×		×
<b>90 mm modules</b> LED – Performance	1FO 011 988-171	HB	DI	_	556 g	Multi-voltage	LED	E) 3831	×		×
<b>90</b>	1F0 011 988-191	НВ	DI	-	624 g	Multi-voltage	LED	(E) 3831	×		×
_	1N0 011 988-001	FL		_	521 g	Multi-voltage	LED	E) 3831	×		×
	1N0 011 988-011	FL	DRL/P0	-	527 g	Multi-voltage	LED	(E) 3831	×		×
	1N0 011 988-051	FL	CL L	-	516 g	Multi-voltage	LED	(E) 3832	×		×
	1N0 011 988-061	FL	CL R	-	516 g	Multi-voltage	LED	(E) 3832	×		×
	1AL 012 758-001	Bi		ES	1.280 g	Multi-voltage	LED	E) 4208	×		
	1LL 012 758-011	Bi	-	LES	1.280 g	Multi-voltage	LED	<b>(E1)</b> 4209	×		
	1AL 012 758-021	Bi		ES	1.280 g	Multi-voltage	LED				×
	1AL 012 758-101	Bi	_	ES	1.280 g	Multi-voltage	LED	(E1) 4208	×		
	1LL 012 758-111	Bi	_	LES	1.280 g	Multi-voltage	LED	E1 4209	×		
	1AL 012 758-121	Bi	_	ES	1.280 g	Multi-voltage	LED				×
	1AL 010 820-021	Bi	_	ES	1.172 g	Multi-voltage	LED	(E) 3351/(E) 6189	×		
	1LL 010 820-031	Bi	-	LES	1.172 g	Multi-voltage	LED	(E) 3352/(E) 6189	×		
	1BL 010 820-001	LB	_	ES	1.170 g	Multi-voltage	LED	© 3159/© 6189	×		
	1ML 010 820-011	LB	-	LES	1.172 g	Multi-voltage	LED	(E) 3160/(E) 6189	×		
90 mm modules LED – Essential	1B0 015 050-001	LB	_	ES	445 g	Multi-voltage	LED		×		
	1M0 015 050-011	LB	-	LES	445 g	Multi-voltage	LED		×		
	1B0 015 050-101	LB	-	ES	445 g	Multi-voltage	LED		×		
	1M0 015 050-111	LB	-	LES	445 g	Multi-voltage	LED		×		
	1B0 015 050-031	LB	-	ES	445 g	Multi-voltage	LED				×
90 r	1B0 015 050-131	LB	-	ES	445 g	Multi-voltage	LED				×
	1K0 015 050-021	НВ	-	-	445 g	Multi-voltage	LED		×		×
	1K0 015 050-121	НВ	-	-	445 g	Multi-voltage	LED		×		×

	Article number	Main light functions	Auxiliary light functions	Variant	14	W 4:	1.1.	ECE test mark	Approval	
					Weight	Voltage	Light source		ECE	SAE
	1AL 009 998-001	D;	_	FC	702 a	12.1/	Halagan H7	(C) and	R112 B R113 D	
90 mm modules Hatogen – Performance	1LL 009 998-011	Bi Bi		ES LES	783 g 820 g	12 V	Halogen H7 Halogen H7	E) 2484	×	
	1AL 009 998-021	Bi		ES		12 V		(E) 2485	×	
	1AL 009 998-041	Bi		ES	794 g 820 g	24 V	Halogen H9 Halogen H7	(A) 2/0/	×	×
	1LL 009 998-051	Bi		LES	820 g	24 V	Halogen H7	(E1) 2484 (E1) 2485	×	
	1AL 009 998-201	Bi		ES	820 g	24 V	Halogen H7	E) 2485	×	
	1LL 009 998-221	Bi	_	LES	820 g	24 V	Halogen H7	E1) 2485	×	
	1BL 247 042-007	LB	_	ES	513 g	12 V	Halogen H1	E) 2397	×	
	1ML 247 042-027	LB		LES	513 g	12 V	Halogen H1		×	
	1BL 247 042-177	LB		ES	513 g	12 V	Halogen H1	(E) 2398	×	
	1ML 247 042-187	LB		LES		12 V	-	(E) 2397		
	1BL 247 042-197	LB		ES	513 g	24 V	Halogen H1	(E) 2398	×	
					513 g		Halogen H1	(E) 2397	×	
	1ML 247 042-207	LB		LES	513 g	24 V	Halogen H1	(E) 2398	×	
	1BL 247 042-157	LB	-	ES	513 g	24 V	Halogen H1	E) 2397	×	
	1ML 247 042-167	LB	-	LES	513 g	24 V	Halogen H1	(E) 2398	×	
	1K0 247 043-007	HB	P0	_	360 g	12 V	Halogen H1	(E) 2397	×	
-	1K0 247 043-017	HB	-	_	335 g	12 V	Halogen H1	(E) 2397	×	
_	1K0 247 043-117	HB	P0	-	288 g	12 V	Halogen H1	(E) 2397	×	
-	1K0 247 043-127	HB	-	_	340 g	12 V	Halogen H1	(E) 2397	×	
	1K0 247 043-137	HB	P0	_	288 g	24 V	Halogen H1	(E) 2397	×	
-	1K0 247 043-147	HB	-		281 g	24 V	Halogen H1	(E) 2397	×	
_	1K0 247 043-097	HB	P0	-	288 g	24 V	Halogen H1	(E) 2397	×	
	1K0 247 043-107	НВ	_	-	281 g	24 V	Halogen H1	(E) 2397	×	
_	1BL 008 193-001	LB	_	ES	475 g	12 V	Halogen H7	(E) 917	×	
-	1BL 008 193-021	LB		ES	448 g	12 V	Halogen H9			×
_	1LL 008 193-111	LB	-	LES	475 g	12 V	Halogen H7	© 917	×	
es Itial	1BL 008 193-011	LB		ES	479 g	24 V	Halogen H7	© 917	×	
90 mm modules Halogen – Essential	1LL 008 193-121	LB	_	LES	393 g	24 V	Halogen H7	© 917	×	
	1K0 008 191-001	HB	P0		264 g	12 V	Halogen H7	© 917	×	
	1K0 008 191-011	HB		-	278 g	12 V	Halogen H7	© 917	×	
	1K0 008 191-131	HB	P0	_	311 g	12 V	Halogen H9	E1 1265	×	×
_	1K0 008 191-051	HB		_	291 g	12 V	Halogen H9	E1) 1265	×	×
-	1K0 008 191-021	HB	P0		291 g	24 V	Halogen H7	€ 917	×	
	1K0 008 191-041	НВ	_	-	287 g	24 V	Halogen H7	⑤ 917	×	
-	1S3 996 362-001	Bi	P0	_	860 g	12 V	LED	E1) 4989	×	×
_	1S3 996 362-011	Bi	P0		860 g	12 V	LED	E) 4884	×	
se –	153 996 362-101	Bi			860 g	12 V	LED	E1) 4989	×	×
133 mm modules LED	1S3 996 362-111	Bi	_	_	860 g	12 V	LED	E1 4884	×	
	1S3 996 362-201	Bi	P0		1.055 g	12 V	LED	E1 4989	×	×
133 -	1S3 996 362-211	Bi	P0	-	1.055 g	12 V	LED	E1 4884	×	
_	1S3 996 362-301	Bi			1.055 g	12 V	LED	E1) 4989	×	×
	1S3 996 362-311	Bi		-	1.055 g	12 V	LED	E1) 4884	×	
	1A3 997 362-037	Bi	-	-	970 g	12 V	LED		×	
E se	1S3 996 262-037	Bi	P0	-	323 g	12 V	Halogen H4	E4 15315	×	×
133 mm modules Halogen	1S3 996 262-097	Bi	P0	_	376 g	12 V	Halogen H4	E4 15315	×	×
	1A3 997 262-037	Bi	-	-	380 g	12 V	Halogen H19		×	

### FAQ

## Important information at a glance

### → Do HELLA headlamps satisfy functional safety

All HELLA LED low beam headlamps (and front direction indicators) have been developed in accordance with the ISO 26262 functional safety standard.

- → Do I need a headlamp levelling system for low beam?
- This varies, depending on the vehicle. The decisive factor is the extent to which the light cone of the headlamp changes when the vehicle is loaded. If regulation is necessary, this can be controlled either manually using a rotary switch or automatically using inclination sensors. If however the low beam headlamp produces more than 2,000 lumens, control must always be automatic.
- → Which headlamp levelling system can be used? Further information can be found on page 39 of this brochure.
- → How many adjustments must be possible for a

If a headlamp levelling system is necessary, the extent of movement of the headlamp must cover the full range of the anticipated inclination of the vehicle.

### → What characterises a product with fording ability?

Lighting products with fording ability are used on vehicles that briefly drive through waterways, streams or rivers in offroad situations. Here the vehicle can be immersed in water up to the maximum fording depth (water depth) specified in each case, or the bow wave may briefly wash over the front of the vehicle up to the maximum fording depth. A suitably designed seal prevents damage to headlamps with fording ability through the ingress of water up to a specified water pressure (e.g. up to 0.6 bar).

- → Can the LED lamps be used with pulse width modulation? Our LED modules have not been developed for pulse width modulation. Please ask about our accessories here.
- → How many lumens do the LED modules produce? All our LED modules have a lumen output of < 2,000 lumens so that no regulator is necessary.
- → Can halogen modules be upgraded to LED? HELLA's LED modules are similar to the halogen modules in terms of physical structure so that they can be easily replaced or upgraded. Consideration should however be given to electronic modifications required due to the reduced power requirements of LED modules and fault monitoring by

the vehicle lighting control system.

→ What do the abbreviations R112 and R113 mean? The abbreviations R112 and R113 stand for specific ECE vehicle headlamp standards. These statutory provisions must be observed to equip or retrofit parts to a vehicle to optimum effect. The specifications of ECE Regulation 48 include requirements for front lighting. Also ECE-R112 is required for most road vehicles. For light and slow-moving vehicles there is a separate standard, ECE-R113. Acceptance of the R133 standard varies within the ECE regulatory region, and the vehicle classifications indicating when this standard can be used likewise vary. The most noticeable feature of R113 is the symmetrical cut-off line for low beam (in contrast to R112 with a stepped cut-off line, which directs more light to the vehicle side of the road and less towards oncoming traffic).

Not all countries that follow the ECE regulations observe the provisions in every detail. There are some special extensions. We therefore recommend that every vehicle manufacturer checks all local requirements.

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Contact persons who would be pleased to answer any questions and offer assistance are available at the addresses listed below. We are looking forward to exciting, groundbreaking projects.

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